

REVISIONS

REV	DESCRIPTION	DATE	APPROVAL
CT	See ECO-241165	11/10/2024	Jiun Wang
CU	See ECO-241268	12/23/2024	Lori Mayo
CV	See ECO-250172	03/18/2025	Lori Mayo
CW	See ECO-250452	06/26/2025	Lori Mayo

DOCUMENT Q-208

APPROVED PROCESSORS LIST

Printed copies of this document are uncontrolled. Consult with Document Control for the latest revision

Proprietary

The information disclosed herein contains proprietary data of Chemring Energetic Devices and is not to be reproduced, used, or disclosed without the expressed written permission of Chemring Energetic Devices

Primary Approval by:

Tomy Kunnasseril

Supplier Quality Manager

Secondary Approval by:

Arturo Veloz

Director of Supply Chain

DOCUMENT Q-208
APPROVED PROCESSORS LIST

TABLE OF CONTENTS

<u>PARAGRAPH</u>	<u>TITLE</u>	<u>PAGE</u>
1.0	SCOPE	3
2.0	QUALITY ASSURANCE.....	3

PROCESSORS LISTS

A	THERMAL PROCESSING	4
B	SURFACE CONDITIONING FINISHES AND COATINGS.....	9
C	INSPECTION, NON-DESTRUCTIVE AND LABORATORY	32
D	METAL JOINING.....	38

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 2 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**DOCUMENT Q-208
APPROVED PROCESSORS LIST**

1.0 SCOPE

This document contains a list of CED Approved Processors that are to be used by CED and CED Suppliers, under those restrictions noted herein. Use of non-approved sources is not permitted unless specifically authorized in the CED Purchase Order or via a signed Authorized Request for Waiver.

When using this document, suppliers are cautioned to review the comments relating to each of the processors. This is to assure compliance with all restrictions imposed. Any questions regarding the acceptability of a processor should be directed to the CED Purchasing.

2.0 QUALITY ASSURANCE

- CED Quality and Supplier Quality* may add or remove a processor by initiating an ECO.
- CED Inspection will review processor certification upon receipt to assure that approved processors were used.

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 3 of 39
	Chemring Energetic Devices Proprietary Data: Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	DATE: 06/26/2025
		REV: CW

APPROVED PROCESSORS LIST

**CATEGORY A
THERMAL PROCESSING**

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 4 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS 2759 (AMS-H-6875) (MIL-H-6875) Heat Treat Of Steels			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Applied Thermal Technologies, Inc.	2169 North 100 East	Warsaw, IN 46582	
Aurora Casting & Engineering	1790 Lemonwood Dr.	Santa Paula, CA 93060	Internal Support Only
Blanchard Metals Processing Corp.	1115 South Pioneer Road,	Salt Lake City, Utah 84104	
BODYCOTE THERMAL PROCESSING-HUNTINGTON PARK DIVISION	3370 BENEDICT WAY	HUNTINGTON PARK, CA 90255	
Bodycote	1019 S MCLEAN BLVD	WICHITA, KS 67213-4524	
Bodycote	9921 Romandel Ave	Santa Fe Springs, CA 90670	
Continental Heat Treating	10643 South Norwalk Blvd.	Santa Fe Springs, CA 90670	
FPM Heat Treating, Inc.	1501 S. Lively Blvd.	Elk Grove Village, IL 60007	
Lake City Heat Treating	2427 North Boeing Dr.	Warsaw, IN 46582	
MIL Spec Heat Treating	5662 Research Drive	Huntington Beach, CA 92649	
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	
Progressive Steel Treating	922 Lawn Drive	Loves Park, IL 61111	
Quality Heat Treating, Inc.	3305 Burton Avenue	Burbank, CA 91504	
Solar Atmospheres of California	8606 Live Oak Ave	Fontana, CA 92335	
THERMAL VAC TECHNOLOGY	1221 W. STUCK AVE	ORANGE, CA 92867	
Burton Industries	243 Wyandanch Ave	West Babylon, NY 11704	
Hercules Heat Treating Corp.	101-113 Classon Ave	Brooklyn, NY 11205	
Solar Atmosphere of Western Pennsylvania	30 Industrial Road	Hermitage, PA 16148	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 5 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS 2770
(AMS-H-6088)
Heat Treatment Of Wrought Aluminum Alloy Parts
(MIL-H-6088)

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
AL-FE HEAT TREATING	979 SEVILLE RD	WADSWORTH, OH 44281	
Astro Aluminum Treating Co.	11040 Palmer Avenue	South Gate, CA 90280	
MIL Spec Heat Treating	5662 Research Drive	Huntington Beach, CA 92649	
Bodycote	1009 S WEST ST	WICHITA, KS 67213-1627	
Hixson Metal Finishing	829 Production Place	Newport Beach, CA 92663	
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	
Progressive Steel Treating	922 Lawn Drive	Loves Park, IL 61111	
Burton Industries	243 Wyandanch Ave	West Babylon, NY 11704	
Hercules Heat Treating Corp.	101-113 Classon Ave	Brooklyn, NY 11205	

Valley Heat Treat 555 St Louis Ave Valley Park, MO 63088

Heat Treatment of Alloy Bars, Corrosion and Heat Resistant Nickel Base

AMS 5629

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	
Burton Industries	243 Wyandanch Ave	West Babylon, NY 11704	
Hercules Heat Treating Corp.	101-113 Classon Ave	Brooklyn, NY 11205	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 6 of 39
	Chemring Energetic Devices Proprietary Data: Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	DATE: 06/26/2025
		REV: CW

Heat Treatment of Nickel Alloy, Corrosion and Heat Resistant, Bars, Forgings, and Rings (Inconel 718)

AMS 5662

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
BODYCOTE THERMAL PROCESSING-HUNTINGTON PARK DIVISION	3370 BENEDICT WAY	HUNTINGTON PARK, CA 90255	
CONTINENTAL HEAT TREATING	10643 S. NORWALK BLVD.	SANTA FE SPRINGS, CA 90670	
Burton Industries	243 Wyandanch Ave	West Babylon, NY 11704	
Hercules Heat Treating Corp.	101-113 Classon Ave	Brooklyn, NY 11205	

Heat Treatment of Parts in a Vacuum

AMS 2769

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	
THERMAL VAC TECHNOLOGY	1221 W. STUCK AVE	ORANGE, CA 92867	

Heat Treatment of Aluminum Alloy Castings

AMS 2771

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
AL-FE HEAT TREATING	979 SEVILLE RD	WADSWORTH, OH 44281	
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	

Valley Heat Treat 555 St Louis Ave Valley Park, MO 63088

Heat Treatment Wrought Nickel Alloy and Cobalt Alloy Parts

AMS 2774

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
THERMAL VAC TECHNOLOGY	1221 W. STUCK AVE	ORANGE, CA 92867	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 7 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

Heat Treatment of Titanium Alloy Parts			
AMS 2801, AMS-H-81200			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
PHOENIX HEAT TREAT	2405 W MOHAVE ST	PHOENIX, AZ 85009	
THERMAL VAC TECHNOLOGY	1221 W. STUCK AVE	ORANGE, CA 92867	

HEAT TREATMENT OF ALUMINUM ALLOYS			
DBIPP-002			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Dip Braze Inc.	9131 DeGarmo Avenue	Sun Valley, CA 91352	

FURNACE BRAZING			
AWS C3.6 (MIL-B-7883)			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Bluewater Thermal Solutions	75 E. Lake Street	Northlake, IL 60164	
Solar Atmospheres of Western PA	30 Industrial Road	Hermitage, PA 16148	

HEAT TREAT OF SPRINGS
ASTM A313-95
Inland NW Metallurgical Services Inc. E 16203 Marietta Avenue Spokane, WA 99216

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 8 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

APPROVED PROCESSORS LIST

CATEGORY B SURFACE CONDITIONING FINISHES AND COATINGS

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 9 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-DTL-5002 (MIL-S-5002) SURFACE TREATMENTS AND INORGANIC COATINGS FOR METAL SURFACES OF WEAPONS SYSTEMS (CLEANING)			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
Mechanical Metal Finishing Company	15220 S Broadway	Gardena, CA 90248	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W. Sample Street	South Bend, IN 46619	

ASTM B600 CHEMICAL CLEANING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	
Mechanical Metal Finishing Company	15220 S Broadway	Gardena, CA 90248	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 10 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS-QQ-P-416**(QQ-P-416)
Cadmium Plate**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
Bowman Plating Co, Inc.	2631 East 126 th St	Compton, CA 90222	
California Technical Plating	11533 Bradely Ave	San Fernando, CA 91340	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
MULTI CHROME CO	1013 W. HILLCREST BLVD.	INGLEWOOD, CA 90301	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
Saporito Finishing Co	3130 S. Austin Blvd.	Cicero, IL 60808-6254	
Saporito Finishing Co. 3119 S. Austin Ave. Cicero, IL 60804	3119 S. Austin Blvd.	Cicero, IL 60804	
Specific Plating	4 Byron Close	Laguna Niguel, CA 92677-4756	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
Triumph Processing – Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
V. P. Plating	1836 N. Lockwood Avenue	Chicago, IL 60639	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 11 of 39
	Chemring Energetic Devices Proprietary Data: Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	DATE: 06/26/2025
		REV: CW

AMS 2400 CADMIUM PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
MULTI CHROME CO	1013 W. HILLCREST BLVD.	INGLEWOOD, CA 90301	Also AMS 2401
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	Also AMS 2401

WS13958 CADMIUM PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ELECTROLURGY	1121 DURYE AVE	IRVINE, CA 92614	CED QPSL 3064666-1073 part numbers & PROCESSES only

MIL-C-8837 VACUUM CADMIUM PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
AAA PLATING & INSPECTION, INC.	424 DIXON STREET	COMPTON, CA 90222	SOLE SOURCE VAC CAD PLATE ON P/N 9361905, NDT, PAINT & COATING

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 12 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-STD-1500 CADMIUM-TITANIUM, PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

MIL-P-16232 (DOD-P-16232), PHOSPHATE COAT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 13 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-T-10727 TIN PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

ASTM B545, AMS 2408 TIN PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Superior Plating	1901 E. Cerritos Ave.	Anaheim, CA 92805	
A&A Plating	796 Palmyrita Ave #B	Riverside, CA 92507	

SAE-AMS-P-81728 (MIL-P-81728) TIN LEAD PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
A&A Plating	796 Palmyrita Ave #B	Riverside, CA 92507	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 14 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-P-27418 SULFAMATE NICKEL			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	

AMS-2418 (MIL-C-14550) Copper Plating			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CERAMIC TO METAL SEALS	33 EAST STREET	WINCHESTER, MA 01890	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Avenue	Cicero, IL 60804	
Specific Plating	4 Byron Close	Laguna Niguel, CA 92677-4756	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
V. P. Plating	1836 N. Lockwood Ave.	Chicago, IL 60639	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

POST BRAZE SALT REMOVAL AND TESTING (SILVER NITRATE) DBIPP-003			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Dip Braze Inc.	9131 DeGarmo Avenue	Sun Valley, CA 91352	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 15 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS 2460/ AMS-QQ-C-320 (QQ-C-320) Chrome Plating			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
E. J. Sommerville Co.	1305 N. 31 St Ave	Melrose Park, IL 60160	
MULTI CHROME CO	1013 W. HILLCREST BLVD.	INGLEWOOD, CA 90301	Also AMS 2438
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Avenue	Cicero, IL 60804	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 16 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS-C-26074 MIL-DTL-26074, MIL-C-26074, AMS 2404, AMS 2405, , AMS 2454 Nickel Plating, Electroless			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
California Technical Plating	11533 Bradley Ave.	San Fernando, CA 91340	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	
Micro Plating Inc. (Microlube)	8110 Hawthorne Drive	Erie, PA 16509	Not ITAR
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Avenue	Cicero, IL 60804	
Specific Plating	4 Byron Close	Laguna Niguel, CA 92677-4756	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
V. P. Plating	1836 N. Lockwood Ave.	Chicago, IL 60639	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Omni Metal Finishing, Inc.	11665 Coley River Circle	Fountain Valley, CA 92708	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 17 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

ASTM B488 (MIL-G-45204, MIL-DTL 45204) GOLD PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CERAMIC TO METAL SEALS	33 EAST STREET	WINCHESTER, MA 01890	
ELECTROLURGY	1121 DURYEA AVE	IRVINE, CA 92614	CED QPSL 3064666-1073 part numbers & PROCESSES only
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
TRIDENT PLATING	10046 ROMANDEL AVE	SANTA FE SPRINGS, CA 90670	APPROVAL IS LIMITED TO P/N 955728-1, MIL-G-45204
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
A&A Plating	796 Palmyrita Ave #B	Riverside, CA 92507	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

QQ-S-365 SILVER PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 18 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS-QQ-N-290
(QQ-N-290)
AMS 2404 Electrodeposited

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
CERAMIC TO METAL SEALS	33 EAST STREET	WINCHESTER, MA 01890	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coastline Metal Finishing	7061 Patterson Dr.	Garden Grove, CA 92841	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
ELITE METAL FINISHING Elcon Precision	3430 Galaxy Place 1009 Timothy Dr	OXNARD, CA 93030 San Jose, CA 95133	
MULTI CHROME CO	1013 W. HILLCREST BLVD.	INGLEWOOD, CA 90301	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
Precision Plating	4123 West Peterson	Chicago, IL 60646	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Avenue	Cicero, IL 60804	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
Trident Plating, Inc	10046 Romandel Ave	Santa Fe Springs, CA 90670	ASTM B545
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	
A&A Plating	796 Palmyrita Ave #B	Riverside, CA 92507	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 19 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS 2700 (AMS QQ-P-35) / ASTM A380 (QQ-P-35) ASTM A967 Passivation			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Able Electropolishing	2001 S. Kilbourn Avenue	Chicago, IL 60623	
Acuren/Alloyweld Inspection Co.	796 Maple Lane	Bensenville, IL 60106	
Advanced Technical Finishing, LLC	1003 Orchard Street NW	Huntsville, AL 35801	
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
Anoplate Corp	459 Pulaski St	Syracuse, NY 13204-1134	
Arrow Finishing Barry Avenue Plating Company, Inc	1671 93 rd LN NE 2210 Barry Ave	Blaine ,MN 55449-4314 Los Angeles, CA 90064	
B-G Detection Service, Inc.	9235 Glenoaks Blvd.	Sun Valley, CA 91352	
Bowman Plating Co. Inc.	2631 East 126 th Street	Compton, CA 90222	
California Technical Plating	11533 Bradley	San Fernando, CA 91340	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coast Plating	128 West 154 th Street	Gardena, CA 90247	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Electrode Technologies Inc. dba Reid Metal Finishing	3110 W. Harvard St.	Santa Ana, CA 92704	
ElectroLab II	369 Douglas Rd.	Oldsman, FL 34677	
ELECTROMATIC	14025 STAGE RD	SANTA FE SPRINGS, CA 90670	
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	
Finishing Professionals, LLC	7777 E. 40 TH Avenue	Denver, CO 80207	
FUTURE WELD	3518 E WOOD ST	PHOENIX, AZ 85040	
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
K & L Anodizing, Inc.	1200 S. Victory Blvd.	Burbank, CA 91502	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
Magnetic Inspection Lab.	1401 Greenleaf Ave.	Elk Grove Village, IL 60007	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 20 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	
Omni Metal Finishing, Inc.	11665 Coley River Circle	Fountain Valley, CA 92708	
Pacific Magnetic & Penetrant Co. Inc.	6829 Farmdale Avenue	North Hollywood, CA 91605	
PTI Industries, Inc	2 Peerless Way	Enfield, CT 06082, U.S	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Avenue	Cicero, IL 60804	
SEMIRAY SPECIAL PROCESSING	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
Team Industrial Services, Inc.	710 Hastings Ave, Suite 300	Newport, MN 55055	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Anna, CA 92705	
Valley Plating	412 Albany St.	Springfield, MA 01105	
V. P. Anodizing	1819 N. Lorel Ave.	Chicago, IL 60639	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
IMAGINEERING FINISHING TECHNOLOGIES	3722 Foundation Court	SOUTH BEND, IN 46628	
Fine Quality Metal	524 West 17 th Street	Long Beach, CA 90813	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	

**WS11745
ELECTROPOLISH**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ELECTROLURGY	1121 DURYEA AVE	IRVINE, CA 92614	CED QPSL 3064666-1073 part numbers & PROCESSES only

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 21 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-PRF-46010/ SAE AS 5272 (MIL-L-46010) (MIL-L-8937)			
DRY FILM LUBRICANT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
CREST COATING	1361 ALLEC ST	ANAHEIM, CA 92805	SOLE SOURCE ON 800171
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
MAGNETIC INSPECTION LAB	1401 GREENLEAF AVE.	ELK GROVE VILLAGE, IL 60007	
NATIONAL PROCESS INDUSTRIES INC.	42250 BALDARAY CIRCLE	TEMECULA, CA 92590	
SEMIWAY SPECIAL PROCESSING	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
MIL-L-23398			
LUBRICANT, SOLID FILM, AIR CURED			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
MAGNETIC INSPECTION LAB	1401 GREENLEAF AVE.	ELK GROVE VILLAGE, IL 60007	
MIL-PRF-81329 (MIL-L-81329)			
LUBRICANT, SOLID FILM, EXTREME ENVIRONMENT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 22 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

SCGPS 12002 SOLID FILM LUBRICANT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	

AS55208 SOLID FILM LUBRICANT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
AAA PLATING & INSPECTION, INC.	424 DIXON STREET	COMPTON, CA 90222	SOLE SOURCE FOR P/N 9361905 Separation Bolt Housing

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 23 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

NPI-1220 VITRO LUBE Dry Film Lubricant			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
NATIONAL PROCESS INDUSTRIES INC.	42250 BALDARAY CIRCLE	TEMECULA, CA 92590	
MIL-DTL-53039, MIL-DTL-53030, MIL-DTL-53022, MIL-C-8514, MIL-PRF-23377 (MIL-P,23377), MIL-PRF-22750, MIL-PRF-85582, MIL-PRF-85285 Painting			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	LIMITED TO MIL-DTL-53022, MIL-PRF-23377, AND MIL-PRF-22750
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	

MIL-DTL-244418-103, TYPE III PAINT			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ADVANCED COATING & SILKSCREEN	1436 W. 135 TH STREET	GARDENA, CA 90149	Limited to P/N 9363562 sole supplier

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 24 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**AMS-A-8625
(MIL-A-8625F)
Anodic Coating Of Aluminum**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
Arrow Finishing	1671 93 rd LN NE	Blaine ,MN 55449-4314	
Bowman Plating Co, Inc.	2631 East 126 th St	Compton, CA 90222	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coast Plating	128 West 154 th Street	Gardena, CA 90247	
COASTLINE METAL FINISHING	7061 PATTERSON DR	GARDEN GROVE, CA 92841	
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	ALSO AMS 2469
FUTURE WELD	3518 E WOOD ST	PHOENIX, AZ 85040	
Hixson Metal Finishing	829 Production Place	Newport Beach, CA 92663	
IMTECH OF CALIFORNIA, INC	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
K & L Anodizing, Inc.	1200 S. Victory Blvd.	Burbank, CA 91502	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	ALSO AMS 2469, AMS 2471, AMS 2472
Magnetic Inspection Lab.	1401 Greenleaf Ave	Elk Grove Village, IL 60007	
Omni Metal Finishing Inc.	11665 Coley River Cir.	Fountain Valley, CA 92708	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Ave.	Cicero, IL 60804	
SEMIWAY SPECIAL PROCESSING	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
Triumph Processing –Embee Division	2136 S. Hathaway	Santa Anna, CA 92705	
V. P. Anodizing	1819 N. Lorel Ave.	Chicago, IL 60639	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Imagineering Finishing Technologies	1302 W. Sample Street	South Bend, IN 46619	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 25 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-A-63576 ALUMINUM OXIDE COATINGS, LUBRICATIVE, FOR ALUMINUM AND ALUMINUM ALLOY			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 26 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

AMS 2488 Anodize Titanium			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

AMS 2515 (PTFE) Resin Coating			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 27 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**MIL-DTL-5541, AMS 2473
(MIL-C-5541)
Chemical Conversion Coatings on
Aluminum & Aluminum Alloys**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Acuren/Alloyweld Inspection Co.	796 Maple Lane	Bensenville, IL 60106	
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
Blanchard Metals Processing Company	1115 South Pioneer Rd	Salt Lake City, UT 84104	
Bowman Plating Co, Inc.	2631 East 126 th St	Compton, CA 90222	
Chemring Energetic Devices	2525 Curtiss Street	Downers Grove, IL 60515	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coast Plating	128 West 154 th Street	Gardena, CA 90247	
COASTLINE METAL FINISHING	7061 PATTERSON DR	GARDEN GROVE, CA 92841	AMS 2473
ELITE METAL FINISHING	3430 Galaxy Place	OXNARD, CA 93030	AMS 2473, AMS 2474, MIL-DTL-16232
FUTURE WELD	3518 E WOOD ST	PHOENIX, AZ 85040	
Hixson Metal Finishing	829 Production Place	Newport Beach, CA 92663	
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
K & L Anodizing, Inc.	1200 S. Victory Blvd.	Burbank, CA 91502	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
Magnetic Inspection Labs	1401 Greenleaf Ave.	Elk Grove Village, IL 60007	
Omni Metal Finishing Inc.	11665 Coley River Cir.	Fountain Valley, CA 92708	
Passive Components & Laser Works	14095 Prosperity Ave	Becker, MN 55308	
Plateronics Processing	9164 Independence Ave	Chatsworth, CA 91311	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Ave.	Cicero, IL 60804	
SEMIWAY SPECIAL PROCESSING	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
Specific Plating	4 Byron Close	Laguna Niguel, CA 92677-4756	
SUPERIOR CONNECTOR PLATING/ DBA SUPERIOR PLATING	1901 E. CERRITOS AVE.	ANAHEIM, CA 92805	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 28 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

Triumph Processing -Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
V. P. Anodizing	1819 N. Lorel Ave.	Chicago, IL 60639	
Ximpak Inc	4829 Northpark Dr,	Colorado Springs, CO 80918	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Advanced Coating Techniques, Inc.	311 Wyandanch Ave.	West Babylon, NY 11704	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	
Sheffield Platers Inc.	9850 Waples St	San Diego, CA 82121	
Finishing Professionals, LLC	7777 E. 40 TH Avenue	Denver, CO 80207	
Cooperative Plating	1605 Iglehart Ave.	Saint Paul, MN 55104	
Arrow Finishing	1671 93 rd LN NE	Blaine ,MN 55449-4314	

**ASTM B633
ZINC PLATING**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Omni Metal Finishing, Inc.	11665 Coley River Circle	Fountain Valley, CA 92708	
Saporito Finishing Co.	3119 S. Austin Ave.	Cicero, IL 60804	
Saporito Finishing Co.	3130 S. Austin Ave.	Cicero, IL 60804	
V. P. Plating	1836 N. Lockwood Ave.	Chicago, IL 60639	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	

**AMS 2419
CADMIUM PLATING - TITANIUM**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
TRIUMPH PROCESSING -EMBEE DIVISION INC.	2136 S. HATHAWAY	SANTA ANA, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 29 of 39
	Chemring Energetic Devices Proprietary Data: Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	DATE: 06/26/2025
		REV: CW

AMS 2468 HARD COATING TRATMENT OF ALUMINUM ALLOYS			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
TRIUMPH PROCESSING -EMBEE DIVISION INC.	2136 S. HATHAWAY	SANTA ANA, CA 92705	

AMS 2470 ANODIZE, CHROME			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
LUBECO, INC.	6859 DOWNEY AVE	LONG BEACH, CA 90805	
TRIUMPH PROCESSING -EMBEE DIVISION INC.	2136 S. HATHAWAY	SANTA ANA, CA 92705	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	
Nassau Chrome Plating Inc	112-122 2nd St	Mineola, NY 11501	

MIL-STD-865 BRUSH PLATING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
COASTLINE METAL FINISHING	7061 PATTERSON DR	GARDEN GROVE, CA 92841	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 30 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

MIL-C-13924 BLACK OXIDE			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
TRIUMPH PROCESSING -EMBEE DIVISION INC.	2136 S. HATHAWAY	SANTA ANA, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

SAE-AMS-M-3171 (MIL-M-3171) MAGNESIUM PROCESSES FOR PRETREATMENT AND PREVENTION OF CORROSION			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
IMTECH OF CALIFORNIA INC.	8424 SECURA WAY	SANTA FE SPRINGS, CA 90670	
Omni Metal Finishing Inc.	11665 Coley River Cir.	Fountain Valley, CA 92708	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 31 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

APPROVED PROCESSORS LIST

CATEGORY C

INSPECTION, NON-DESTRUCTIVE AND LABORATORY

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 32 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**ASTM E 1444
(MIL-STD-1949) (MIL-I-6868)
MAGNETIC PARTICLE INSPECTION**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
AAA PLATING & INSPECTION, INC.	424 DIXON STREET	COMPTON, CA	SOLE SOURCE FOR P/N 961905 Separation Bolt Housing
Acuren/Alloyweld Inspection Co	796 Maple Lane	Bensenville, IL 60106	
B & G Detection	9235 Glenoaks Blvd.	Sun Valley, CA 91352	
Bowman Plating Co. Inc.	2631 East 126 th Street	Compton, CA 90222	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coast Plating	128 West 154 th Street	Gardena, CA 90247	
Conam Inspection & Engineering Services, Inc	899 Carol Court	Carol Stream, IL 60188	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
FUTURE WELD	3518 E WOOD ST	PHOENIX, AZ 85040	
Hadd-Co Inspection Laboratory	2420 Amsler St	Torrance, CA 90505	
Hixson Metal Finishing	829 Production Place	Newport Beach, CA 92663	
Magnetic Inspection Labs	1401 Greenleaf Ave.	Elk Grove Village, IL 60007	
MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	
Omni Metal Finishing Inc.	11665 Coley River Circle	Fountain Valley, CA 92708	
ORANGE COAST TESTING, INC.	1305-J E SAINT GERTRUDE PLACE	SANTA ANA, CA 92705	
Pacific Magnetic & Penetrant Co.	6829 Farmdale Ave.	North Hollywood, CA 91605	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	
SEMIWAY SPECIAL PROCESSING	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
Triumph Processing -Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
Western Aerospace Inspection, Inc.	1376 Walter St, #7	Ventura, CA 93003	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	Limited to ASTM E 1444, and MIL-STD-1949
Fine Quality Metal Finishing, Inc.	524 West 17 th Street,	Long Beach, CA 90813	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 33 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**ASTM E 1417
(MIL-STD 6866) (MIL-I-6866)
FLUORESCENT PENETRANT INSPECTION**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Advanced Coating Techniques Inc	311 Wyandanch Ave	West Babylon, NY 11704	
Acuren/Alloyweld Inspection Co	796 Maple Lane	Bensenville, IL 60106	
Advanced Technical Finishing, LLC	1003 Orchard Street NW	Huntsville, AL 35801	
ANODYNE INC.	2230 S. SUSAN ST.	SANTA ANA, CA 92704	
B & G Detection	9235 Glenoaks Blvd.	Sun Valley, CA 91352	
Blanchard Metals Processing Company	1115 South Pioneer Rd	Salt Lake City, UT 84104	
Bowman Plating Co. Inc.	2631 East 126 th Street	Compton, CA 90222	
CHROME PLUS INTL	3939 W. 29TH ST. S.	WICHITA, KS 67217	
Coast Plating	128 West 154 th Street	Gardena, CA 90247	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	
Electrode Technologies Inc. dba Reid Metal Finishing	3110 W. Harvard St.	Santa Ana, CA 92704	
FUTURE WELD	3518 E WOOD ST	PHOENIX, AZ 85040	
Hadd-Co Inspection Laboratory	2420 Amsler St	Torrance, CA 90505	
Hixson Metal Finishing	829 Production Place	Newport Beach, CA 92663	
K & L Anodizing Corp.	1200 S Victory Blvd	Burbank, CA 91502	
Magnetic Inspection Labs	1401 Greenleaf Ave.	Elk Grove Village, IL 60007	
MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	
Omni Metal Finishing Inc.	11665 Coley River Circle	Fountain Valley, CA 92708	
ORANGE COAST TESTING, INC.	1305-J E SAINT GERTRUDE PLACE	SANTA ANA, CA 92705	
Pacific Magnetic & Penetrant Co.	6829 Farmdale Ave.	North Hollywood, CA 91605	
PAS TECHNOLOGIES INC.	1021 N 22nd AVE	PHOENIX, AZ 85009	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 34 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

SEMIRAY SPECIAL PROCESSING, Inc	3027 E WASHINGTON STREET	PHOENIX, AZ 85034	
RNDT, Inc.	228 Maple Ave	Johnstown, PA 15901	
TIODIZE CO.	15701 INDUSTRY LANE	HUNTINGTON BEACH, CA 92649	
Team Industrial Services, Inc.	710 Hastings Ave, Suite 300	Newport, MN 55055	
Triumph Processing -Embee Division	2136 S. Hathaway	Santa Ana, CA 92705	
Western Aerospace Inspection, Inc.	1376 Walter St, #7	Ventura, CA 93003	
IMAGINEERING FINISHING TECHNOLOGIES	1302 W.SAMPLE STREET	SOUTH BEND, IN 46619	
IMAGINEERING FINISHING TECHNOLOGIES	3722 Foundation Court	SOUTH BEND, IN 46628	
Anaplex Corporation	15547 Garfield Ave.	Paramount, CA 90723	

ASTM E 1742 (MIL-STD-453) X-RAY INSPECTION			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Chemring Energetic Devices	2525 Curtiss Street	Downers Grove, IL 60515	
Magnetic Inspection Labs	1401 Greenleaf Ave.	Elk Grove Village, IL 60007	
MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	
ORANGE COAST TESTING, INC.	1305-J E SAINT GERTRUDE PLACE	SANTA ANA, CA 92705	
Western Aerospace Inspection, Inc.	1376 Walter St, #7	Ventura, CA 93003	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 35 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

ASTM E 748 AND ASTM E 545 NEUTRON RADIOGRAPHY			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Aerotest Operations, Inc.	3455 Fosteria Way	San Ramon, CA 94583	
UNIVERSITY OF CA, DAVIS	5335 PRICE AVE.	MCCLELLAN PARK, CA 95652	
GENERAL ELECTRIC CO, VALLECITOS NUCLEAR CENTER	6705 VALLECITOS ROAD P.O. BOX 460	SUNOL, CA 94586	
Phoenix Neutron Imaging Center (PNIC)	5125 Lacy Road,	Fitchburg, WI 53711	

MIL-STD-2154 ULTRASONIC			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
MISTRAS SERVICES	8427 ATLANTIC AVE	CUDAHY, CA 90201	

PHYSICAL TESTING			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Element Huntington Beach	15062 Bolsa Chica Street	Huntington Beach, CA 92649	
Elite Electronic Engineering, Inc.	1516 Centre Circle	Downers Grove, IL 60515	
Environ Laboratories	9725 Girard Ave. South	Minneapolis, MN 55431	
Exova	194 International Blvd.	Glendale Heights, IL 60139	
National Technical Systems	20970 Centre Pointe Parkway	Santa Clarita, CA 91350	
Wyle Laboratories	7800 Highway 20 West	Huntsville, AL 35807	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 36 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

CHEMICAL ANALYSIS			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Durkee Testing Laboratories	15700 Texaco St.	Paramount, CA 90723	
Exova	194 International Blvd.	Glendale Heights, IL 60139	

ASTM B117 SALT SPRAY TEST			
PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
ELECTROMATIC	14025 STAGE RD	SANTA FE SPRINGS, CA 90670	
OMNI Metal Finishing, Inc.	11665 Coley River Cir	Fountain Valley, CA 92708	
TRIUMPH PROCESSING - EMBEE DIVISION INC.	2136 S. HATHAWAY	SANTA ANA, CA 92705	
DCI Aerotech Div. of Detroit Chrome Inc.	7515 Lyndon Ave.	Detroit, MI 48238	

INSPECTION OF HEAT TREAT TEMPER. SAE MIL-H-6875, SAE AMS-H-6875, SAE AMS-275915, ASTM E18
--

Lake City Heat Treating LLC 2427 North Boeing Rd Warsaw, IN 46582

Valley Heat Treat 555 St Louis Ave Valley Park, MO 63088

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 37 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

APPROVED PROCESSORS LIST

**CATEGORY D
METAL JOINING**

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 38 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW

**AMS 2680, AMS-2681
MIL-W-46132
ELECTRON BEAM WELDING**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Electron Beam Fusion Corporation	6510 N. 40th St.	Milwaukee, WI 53209	
ELECTRON BEAM WELDING	6940 HERMOSA CIRCLE	BUENA PARK, CA 90620	MIL-STD-1595
International Beam Welding	63 Doty Circle	West Springfield, MA 01089	

**DIP BRAZING OF ALUMINUM ALLOYS
DBIPP-001**

PROCESSOR'S NAME	STREET ADDRESS	CITY, STATE & ZIP CODE	COMMENTS
Dip Braze Inc.	9131 De Garmo Ave	Sun Valley, CA 91352	

Printed copies of this document are uncontrolled. Check for latest revision. An asterisk after a job title means "or designee"

 CAGE CODE 93455	DOCUMENT NO. Q-208	PAGE 39 of 39
	Chemring Energetic Devices Proprietary Data:	DATE: 06/26/2025
	Use, Duplication and Disclosure of this Information is Restricted by the Cover Page	REV: CW